

Claims

[c1] **WHAT IS CLAIMED IS:**

1. A non-handed visor for use on either side of a vehicle in cooperative combination comprising:
a frame upper, and a frame lower permanently fixed together; having a panel mounted between said frame upper and said frame lower; and
an ear moveably mounted on one end of the frame upper;
thereby producing a vehicle visor that may be used on either side of a vehicle without the need for side specific parts.

[c2] 2. The non-handed visor as claimed in Claim 1 wherein, said frame upper and said frame lower are heat welded together.

[c3] 3. The non-handed visor as claimed in Claim 2 wherein, said panel is fixed between the frame upper and the frame lower during said heat welding.

[c4] 4. The non-handed visor as claimed in Claim 1 wherein, said panel has a plurality of perforations therein.

- [c5] 5.The non-handed visor as claimed in Claim 4 wherein, said plurality of perforations are from about 1.5 mm to about 2 mm in diameter and are spaced about 4 mm apart.
- [c6] 6.The non-handed visor as claimed in Claim 1 wherein, said visor frame members and said panel have a textured outer surface.
- [c7] 7.A non-handed visor for use on either side of a vehicle in cooperative combination comprising:
 - a frame upper, and a frame lower permanently fixed together; having a panel mounted between said frame upper and said frame lower, said panel having an opening for mounting a vanity mirror assembly; and
 - an ear moveably mounted on one end of the frame upper;
 - thereby producing a vehicle visor that may be used on either side of a vehicle without the need for side specific parts.
- [c8] 8.The non-handed visor as claimed in Claim 7 wherein, said frame upper and said frame lower are heat welded together.
- [c9] 9.The non-handed visor as claimed in Claim 8 wherein, said panel is fixed between the frame upper and the

frame lower during said heat welding.

- [c10] 10. The non-handed visor as claimed in Claim 7 wherein, said panel has a plurality of perforations therein.
- [c11] 11. The non-handed visor as claimed in Claim 19 wherein, said plurality of perforations are from about 1.5 mm to about 2 mm in diameter and are spaced about 4 mm apart.
- [c12] 12. The non-handed visor as claimed in Claim 7 wherein, said visor frame members and said panel have a textured outer surface.
- [c13] 13. A non-handed visor for use on either side of a vehicle in cooperative combination comprising:
 - a frame upper, and a frame lower permanently fixed together; having a panel mounted between said frame upper and said frame lower, said panel having an opening for mounting a vanity mirror and vanity light assembly; and
 - an ear moveably mounted on one end of the frame upper;
 - thereby producing a vehicle visor that may be used on either side of a vehicle without the need for side specific parts.
- [c14] 14. The non-handed visor as claimed in Claim 13

wherein, said frame upper and said frame lower are heat welded together.

- [c15] 15.The non-handed visor as claimed in Claim 14 wherein, said panel is fixed between the frame upper and the frame lower during said heat welding.
- [c16] 16.The non-handed visor as claimed in Claim 13 wherein, said panel has a plurality of perforations therein.
- [c17] 17.The non-handed visor as claimed in Claim 16 wherein, said plurality of perforations are from about 1.5 mm to about 2 mm in diameter and are spaced about 4 mm apart.
- [c18] 18.The non-handed visor as claimed in Claim 13 wherein, said visor frame members and said panel have a textured outer surface.
- [c19] 19.The non-handed visor as claimed in Claim 13 wherein, said opening in said panel is positioned such that the bottom edge of the mounted vanity mirror light assembly is located against the upper edge of the opening in the frame members allowing for the concealed routing of electrical wiring.